

Marine Paint Manual

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Issue Date: June 2012 (ES)

NIPPON E-MARINE A/C LT

NIPPON E-MARINE A/C is a two-pack, high volume solid epoxy universal primer aiming for less volatile organic compounds. It is for cold temperature use type of NIPPON E-MARINE A/C. As this epoxy coating offers excellent anti-abrasion property and resistant to water, seawater, and cathodic protection, it is suitable for all areas such as the underwater hulls, boottop, topsides, decks, holds, ballast tanks, etc. It can be overcoated with various kinds of finishes.

Suitable Use	Universal anticorrosive for all areas (underwater hulls, boottop, topsides, decks, holds, ballast tanks, etc.)			
Type	Epoxy (Abrasion resistant / LT type / High build / Two-pack)			
Color	Red oxide, Dark gray, Gray, Light gray			
Gloss	Semi-gloss			
Volume Solids	74 ± 2% (ISO3233:1998)			
Typical Dry Film Thickness	125 ~ 250 μm			
Approx. Wet Film Thickness	169 ~ 338 μm			
Theoretical Coverage	4.22 m ² / L (175 μm)			
Drying Time	Surface Dry	1 hour (5)	40 minutes (10)	20 minutes (20)
	Dry Hard	24 hours (5)	16 hours (10)	10 hours (20)
	Full Cure	10 days (5)	7 days (10)	5 days (20)
Interval before Overcoating (by self : Immersed area)	Min.	24 hours (5)	16 hours (10)	10 hours (20)
	Max.	30 days (5)	30 days (10)	14 days (20)
Interval before Overcoating (by self : Exposed area)	Min.	24 hours (5)	16 hours (10)	10 hours (20)
	Max.	- (5)	- (10)	- (20)
Thinner	NIPPON MARINE THINNER 600 (0 ~ 10%, by weight)			
Application Method	Airless Spray	Tip range	0.48 ~ 0.59 mm	
		Fan angle	55° ~ 62°	
		(For T/U)	30°	
		Output pressure	150 ~ 200 kg / cm ²	
	Brush / Roller	For touching up small areas only		
Mixing Ratio by Volume	BASE 4.93 / HARDENER 1			
Pot Life after Mixing	4 hours (5) 3 hours (10) 2 hours (20)			
Typical Package	20L (BASE 16.6L, HARDENER 3.4L)			
	Package may vary from country to country.			
Japan Local Brand	NIPPON E-MARINE A/C LT			
Flash Point	BASE 23 , HARDENER 6			
Surface Preparation	Blast cleaned to ISO-Sa 2.5 or power tool cleaned to ISO-St 3. is recommended.			

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Safety

Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)

Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.

Prior to use, obtain, consult and follow the MSDS for this product concerning health and safety information.

< Note >

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) At temperatures below 5 °C, it will take longer to dry and harden.
- 3) If dusting may occur during application at high temperatures, use NIPPON MARINE THINNER 650.
- 4) Store the paints in paint store.