

# Marine Paint Manual

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## ECOLOFLEX SPC 200 HS

A hydrolytic self-polishing tin-free antifouling which contains a high solid special metal acrylate copolymer based on our patented technology. It is specially designed for general ocean-going vessels. ECOLOFLEX SPC HS series ensure excellent and long term antifouling performance.

Suitable Use	For general ocean-going vessels			
Type	Cuprous oxide / Special metal acrylate copolymer (Tin-free / Self-polishing / Hydrolysis / High Solid )			
Color	Red Brown, Brown			
Gloss	Semi-gloss			
Volume Solids	59 ± 2% (ISO3233:1998)			
Typical Dry Film Thickness	80 ~ 150 μm			
Approx. Wet Film Thickness	136 ~ 254 μm			
Theoretical Coverage	5.90 m <sup>2</sup> / L (100 μm)			
Drying Time	Surface Dry	1 hour (5°C)	40 minutes (20°C)	30 minutes (30°C)
	Dry Hard	3 hours (5°C)	1 hour (20°C)	40 minutes (30°C)
Interval before Overcoating ( by self )	Min.	6 hours (5°C)	4 hours (20°C)	3 hours (30°C)
	Max.	— (5°C)	— (20°C)	— (30°C)
Interval before Immersion	Min.	18 hours (5°C)	12 hours (20°C)	10 hours (30°C)
	※See Note (4).			
Thinner	NIPPON MARINE THINNER 300 ( 0 ~ 5%, by weight )			
Application Method	Airless Spray	Tip range	0.69 ~ 0.84 mm	
		Fan angle	62 ~ 75°	
		Output pressure	above 150 kg / cm <sup>2</sup>	
Typical Package	Brush / Roller	For touching up small areas only		
	20 L Package may vary from country to country.			
Japan Local Brand	ECOLOFLEX SPC 200 HS			
Flash Point	24 °C			
Surface Preparation	All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash and remove all oil / grease, soluble contaminants and other foreign matters.			

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### Safety

Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)  
Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.  
Prior to use, obtain, consult and follow the SDS for this product concerning health and safety information.

### <Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) Use NIPPON MARINE THINNER 300 to wash painting appliances, hoses and guns before and after use.
- 3) The declaration letter of Tin-free Antifouling Paint would not be issued if mixed with the other antifouling paints product or another chemical products.
- 4) Interval before immersion is related to ambient conditions, ventilation, film thickness, and number of coats and will be affected correspondingly. Contact us for actual application.
- 5) Store the paints in paint store.