

Marine Paint Manual

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Issue Date: January 2018 (EU)

NOA A/C II Rheo (E)

A high build, abrasion-resistant two-pack epoxy tiecoat anticorrosive designed with Rheological Control Technology, derived from our automotive coatings. Rheological control assists in forming an ultra-smooth coated surface.

Combined with NOA 10 F Rheo, the system provides a super-flat and excellent adhesion to various kinds of antifouling and finishes (acrylic, epoxy, urethane, etc.)

Suitable Use	Anticorrosive for outer hull (including boottop and topsides), decks, superstructure, etc.			
Type	Epoxy (Two-pack / High build)			
Colour (Product Code)*	Gray (EPPV 7101)*	*Not color code (See note 4)		
	HARDENER (ERX 1703)*			
Gloss	Flat			
Volume Solids	52 ± 2% (ISO3233:1998) depending on colour shade			
Typical Dry Film Thickness	50 ~ 125 µm			
Approx. Wet Film Thickness	96 ~ 240 µm			
Theoretical Coverage	6.94 m ² / L (75 µm)			
Drying Time	Surface Dry	4 hours (5°C)	2 hour (20°C)	90 minutes (30°C)
	Dry Hard	20 hours (5°C)	12 hours (20°C)	8 hours (30°C)
	Full Cure	8 days (5°C)	7 days (20°C)	6 days (30°C)
Interval before Overcoating (by self)	Min.	20 hours (5°C)	12 hours (20°C)	8 hours (30°C)
	Max.	— (5°C)	— (20°C)	— (30°C)
Thinner (Code. No.)	NIPPON MARINE THINNER 600 (VEP 47) / 0 ~ 10%, by weight			
Application Method	Airless Spray	Tip range	0.43 ~ 0.53 mm (0.017" - 0.021)	
		Fan angle	55° ~ 62°	
		(For T/U)	30°	
		Output pressure	150 ~ 200 kg / cm ²	
	Brush	For touching up small areas only		
Mixing Ratio by Volume	BASE 19 / HARDENER 1			
Pot Life after Mixing	12 hours (5°C) 8 hours (20°C) 4 hours (30°C)			
Typical Package	20 L (BASE 19L, HARDENER 1L)			
Flash Point	25°C			
Surface Preparation	All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash and remove all oil / grease, soluble contaminants and other foreign matters.			

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Generals For commercial use only. Attention - Avoid exposure - obtain special instructions before use.

Safety Take precautions to avoid skin and eye contact (i.e. gloves, goggles, face masks, barrier creams etc.)
Proper ventilation and protective measures must be provided during applications and drying period to keep solvent vapor concentrations within safe limits.
Prior to use, obtain, consult and follow the SDS for this product concerning health and safety information.

<Note>

- 1) The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
- 2) Prior to overcoating, remove heavily chalked layer, salt contamination, etc. by fresh water washing.
- 3) Store the paints in paint store.
- 4) This code is internal product code of NPMEU. Please be careful as it isn't color code.